







Please clean the surface and dry it carefully by heating up. Smooth surfaces should be treated with an sandpaper (corn size 60 or rougher) before cleaning them.

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Mix the accelerator in the tin with the liquid plastic and stir carefully. The potlife is 90 minutes at an ambient temperature of 20 $^{\circ}$ C. Apply the coating with the brush. Take care that the surface is completely painted. The thickness of one layer should be approx. 0.25 mm. If necessary you can apply up to three layers.



The ambient temperature must be min. 5 $^{\circ}$ C. Below this temperature the hardening process will NOT start. At 20 $^{\circ}$ C the hardening process takes approx. 12 hours. By increasing the temperature up to maximum 70 $^{\circ}$ C you can shorten the process by 20%. Do NOT use open flames as this is dangerous and could burn the coating.

WARNING

Please use safety glasses and safety gloves when working with the epoxy resin. No open flames are allowed. If the ventilation is insufficient please use breathing eq

