



## × INSTALLATION

1

Clean casing pipe/core drilling and carrier pipe. Carrier pipes must be suitable, dimensionally stable and without damage in the sealing area. Core drillings have to be made true to scale and with a smooth inner side.

2

We recommend coating core drillings with ProteX epoxy resin in order to protect the concrete and smoothen possible cavities/grooves.

3

Verify the casing pipe/core drilling and carrier pipe diameters based on the sealing kit data. Insert the Compakt seal into the casing pipe or core drilling flush with the wall and insert the carrier pipe. Care must be taken to ensure the sealing insert is mounted on the outside of the building (tolerance for the carrier pipes).

4

In doing so, the nuts should preferably point to the inside in order to be accessible for subsequent tightening. The Compakt seal split version is available for subsequent mounting. Tighten the nuts a few turns clockwise. Repeat this procedure two or three times, but not beyond the maximum torque (see table below). Tighten again after half an hour!

| Nuts | Max.<br>Torque                                     | Torque for<br>thin-walled<br>plastic pipes        | WR Super<br>Soft | KTW   |
|------|--|---|------------------|-------|
| M 6  | 5 Nm   | 5 Nm  | 3 Nm             | 8 Nm  |
| M 8  | 17 Nm for standard seal<br>20 Nm for standard seal | 8 Nm for standard seal<br>15 Nm for standard seal | 5 Nm             | 12 Nm |
| M 10 | 30 Nm  | 22 Nm   | -                | 25 Nm |
| M 12 | 35 Nm  | 25 Nm   | -                | 30 Nm |

| Wall opening ID | Carrier pipe OD |
|-----------------|-----------------|
| 50 mm           | 6 - 12 mm       |
| 70 mm           | 20 - 41 mm      |
| 80 mm           | 20 - 50 mm      |
| 100 mm          | 15 - 65 mm      |
| 125 mm          | 55 - 78 mm      |
| 150 mm          | 46 - 110 mm     |
| 200 mm          | 88 - 160 mm     |
| 250 mm          | 135 - 210 mm    |
| 300 mm          | 178 - 226 mm    |
| 350 mm          | 224 - 282 mm    |
| 400 mm          | 270 - 330 mm    |